

## **IN THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently amended) A light emitting device comprising:

a substrate having an insulating surface;

a thin film transistor formed over the substrate;

an insulating film formed over the thin film transistor;

a first electrode formed over the insulating film and connected to ~~[[a]]~~ the thin film transistor through the insulating film ~~over a substrate having an insulating surface;~~

a partition wall covering an edge of the first electrode and formed over the insulating film;

a layer comprising an organic compound formed over and in contact with the first electrode;

and

a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film.

2. (Currently Amended) A light emitting device according to claim 1, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other ~~and laid on top of each other.~~

3. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of Al<sub>2</sub>O<sub>3</sub>, SiO<sub>2</sub>, ZrO<sub>2</sub>, HfO<sub>2</sub>, Sc<sub>2</sub>O<sub>3</sub>, TiO<sub>2</sub>, ITO and ZnO.

4. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

5. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

6. (Canceled).

7. (Original) A light emitting device according to claim 1, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

8. (Original) A light emitting device according to claim 1, wherein the second electrode is a conductive film transmissive of light.

9. (Original) A light emitting device according to claim 1, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

10. (Original) A light emitting device according to claim 1, wherein the first electrode is an anode and the second electrode is a cathode.

11. (Original) A light emitting device according to claim 1, wherein the first electrode is a cathode and the second electrode is an anode.

12. (Original) A light emitting device according to claim 1, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

13. (Original) A light emitting device according to claim 1, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

14. (Original) A light emitting device according to claim 1, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

15. (Original) A light emitting device according to claim 1, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.

16-22. (Canceled)

23. (Currently amended) A light emitting device comprising:

a substrate having an insulating surface;

a thin film transistor formed over the substrate;

an insulating film formed over the thin film transistor;

a first electrode formed over the insulating film and connected to ~~[[a]]~~ the thin film transistor through the insulating film ~~over a substrate having an insulating surface;~~

a partition wall covering an edge of the first electrode and formed over the insulating film;

a layer comprising an organic compound formed over and in contact with the first electrode;

and

a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film including three layers formed of different materials.

24. (Previously presented) A light emitting device according to claim 23, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

25. (Previously presented) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and  $\text{ZnO}$ .

26. (Previously presented) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

27. (Previously presented) A light emitting device according to claim 23, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group

consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

28. (Previously presented) A light emitting device according to claim 23, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

29. (Previously presented) A light emitting device according to claim 23, wherein the second electrode is a conductive film transmissive of light.

30. (Previously presented) A light emitting device according to claim 23, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

31. (Previously presented) A light emitting device according to claim 23, wherein the first electrode is an anode and the second electrode is a cathode.

32. (Previously presented) A light emitting device according to claim 23, wherein the first electrode is a cathode and the second electrode is an anode.

33. (Previously presented) A light emitting device according to claim 23, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

34. (Previously presented) A light emitting device according to claim 23, wherein the layer

comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

35. (Previously presented) A light emitting device according to claim 23, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

36. (Previously presented) A light emitting device according to claim 23, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.

37. (Previously presented) A light emitting device comprising:

a first electrode connected to a thin film transistor over a substrate having an insulating surface;

a partition wall covering an edge of the first electrode;

a layer comprising an organic compound in contact with the first electrode; and

a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film including a reflective metal film, a first light transmissive insulating film comprising nitride, a metal nitride film and a second light-transmissive insulating film comprising nitride.

38. (Previously presented) A light emitting device according to claim 37, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

39. (Previously presented) A light emitting device according to claim 37, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and ZnO.

40. (Previously presented) A light emitting device according to claim 37, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

41. (Previously presented) A light emitting device according to claim 37, wherein the reflective metal film is mainly composed of aluminum.

42. (Canceled)

43. (Previously presented) A light emitting device according to claim 37, wherein at least one of the first and second light transmissive insulating films is a silicon nitride film.

44. (Previously presented) A light emitting device according to claim 37, wherein the metal nitride film is a titanium nitride film.

45. (Previously presented) A light emitting device according to claim 37, wherein the second electrode is a conductive film transmissive of light.

46. (Previously presented) A light emitting device according to claim 37, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

47. (Previously presented) A light emitting device according to claim 37, wherein the first electrode is an anode and the second electrode is a cathode.

48. (Previously presented) A light emitting device according to claim 37, wherein the first electrode is a cathode and the second electrode is an anode.

49. (Previously presented) A light emitting device according to claim 37, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

50. (Previously presented) A light emitting device according to claim 37, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

51. (Previously presented) A light emitting device according to claim 37, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

52. (Previously presented) A light emitting device according to claim 37, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.

53. (Currently amended) A light emitting device comprising:

- a substrate having an insulating surface;
- a thin film transistor formed over the substrate;
- an insulating film formed over the thin film transistor;
- a first electrode formed over and in contact with the insulating film and connected to ~~[[a]]~~ the thin film transistor through the insulating film ~~over a substrate having an insulating surface;~~
- a partition wall ~~over the first electrode~~ covering an edge of the first electrode and formed over the insulating film;
- a layer comprising an organic compound formed over and in contact with the first electrode;

and

- a second electrode in contact with the layer comprising an organic compound,

wherein the partition wall comprises a laminate of an organic resin layer and a light-absorbing multilayer film.

54. (Previously presented) A light emitting device according to claim 53, wherein the partition wall covers other regions than a light emitting region in which the first electrode and the organic compound-containing layer are in contact with each other.

55. (Previously presented) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least one layer comprising a material selected from the group consisting of  $\text{Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{HfO}_2$ ,  $\text{Sc}_2\text{O}_3$ ,  $\text{TiO}_2$ , ITO and ZnO.

56. (Previously presented) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least a light-transmissive insulating film comprising nitride.

57. (Previously presented) A light emitting device according to claim 53, wherein the light-absorbing multilayer film includes at least a layer comprising a material selected from the group consisting of Al, Cu, Au, Mo, Ni, Pt, Rh, Ag, W, Cr, Co, Si, Zr, Ta, Inconel and Nichrome.

58. (Previously presented) A light emitting device according to claim 53, wherein the light-absorbing multilayer film comprises a laminate of a metal film mainly composed of aluminum, a silicon nitride film, a titanium nitride film, and another silicon nitride film.

59. (Previously presented) A light emitting device according to claim 53, wherein the second electrode is a conductive film transmissive of light.

60. (Previously presented) A light emitting device according to claim 53, wherein the first electrode has a concave shape and is formed in a self-aligning manner using the partition wall as a mask.

61. (Previously presented) A light emitting device according to claim 53, wherein the first electrode is an anode and the second electrode is a cathode.

62. (Previously presented) A light emitting device according to claim 53, wherein the first electrode is a cathode and the second electrode is an anode.

63. (Previously presented) A light emitting device according to claim 53, wherein the layer comprising an organic compound is made of a material emitting red light, green light, or blue light.

64. (Previously presented) A light emitting device according to claim 53, wherein the layer comprising an organic compound comprises a material emitting white light, and is combined with a color filter provided in a sealing member.

65. (Previously presented) A light emitting device according to claim 53, wherein the layer comprising an organic compound comprises a material emitting monochromatic light, and is combined with one of a color conversion layer and a colored layer provided in a sealing member.

66. (Previously presented) A light emitting device according to claim 53, wherein the light emitting device is any one of a video camera, a digital camera, a goggle-type display, a car navigation system, a personal computer, a DVD player, an electronic game machine, and a portable information terminal.